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007105 S138612

D4436-041
Job Sheet 184086



Part No: D4436-041

Job Qty: ~~4ea~~ / 83

Part Name: Aft Bracket Assembly



DAS
21

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 1 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC
verified by:JLM IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	4 pcs	11/23/18	11/23/18	0.15	1.28	Small Fab-6		DAS
110	QC	4 pcs	11/23/18	11/23/18	0.00	0.00	QC5		DAS 38
160	Packaging	4 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2		DAS 9-89
170	QC21-SA	4 Ea	11/23/18	11/23/18	0.00	0.00	QC21		DEC 19 2018
									21 DEC 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	16 Ea (4 ea)	90-Start up Operation	317014
D4435-043	Mount Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	5070933
D4436-043	Aft Outboard Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	5122017
D4436-045	Aft Inboard Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	5122157
D4440-1	Grommet	4 Ea (1 ea)	90-Start up Operation	5113798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	16	38	0
	D4435-043	4	3	0
	D4436-043	4	1	0
	D4436-045	4	2	0
	D4440-1	4	14	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐								
Date : _____		Step #: _____		MRB (QSI042) Approval _____						
Description W		Job No: 184086 Mtg Date: 12/19/18 Change No: Operation: Revision: Serial No/Batch: S138612 PART NO: D4436-041 Alt Bracket Assembly								
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%; vertical-align: top;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%; vertical-align: top;"> Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:33%; vertical-align: top;"> Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td style="width:33%; vertical-align: top;"> Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> </tr> </table>				Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐
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